



# Soot oxidation via CuO doped CeO<sub>2</sub> catalysts prepared using coprecipitation and citrate acid complex-combustion synthesis

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## ABSTRACT

This work deals with soot oxidation under SO<sub>2</sub> presence over CuO doped CeO<sub>2</sub> prepared using two routes, coprecipitation (CP) and citrate acid complex-combustion synthesis (CA). TPO, XRD, BET, H<sub>2</sub>-TPR, O<sub>2</sub>-TPD, FTIR and XPS are utilized to correlate the performance and physicochemical features of catalysts. The results show that solid solutions are formed due to Cu<sup>2+</sup> cations entering into the ceria lattice. This reorganization increases the amount of oxygen vacancies and then creates more surface active species (Ce<sup>4+</sup>/Ce<sup>3+</sup> and O\*), and increases the reducibility and oxygen storage capacity of catalysts, thus promoting catalytic activity for soot oxidation. Both for Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA and Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP after TPO in the presence of various concentrations of SO<sub>2</sub>, more Ce<sup>4+</sup>/Ce<sup>3+</sup> redox couples, and more active oxygen species, detected by XPS technique and FTIR, respond to the better activity. When compared to Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, the better reducibility and greater OSC, and active oxygen species of Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA coincide with its better activity. A possible pathway of soot oxidation over Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA is proposed, based on the relationship of the performance and the physicochemical features of catalysts, which pathway follows the mechanism associated with redox couple and oxygen spill over effect.

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## 1. Introduction

Owing to the excellent oxygen storage capacity (OSC) of ceria (CeO<sub>2</sub>), ceria-based oxides [1,2] have gained more attention on the utilization for automobile catalysts, such as diesel soot oxidation catalyst. There exists some kind of synergistic effect of copper [3] (or other transient metal [4,5] or rare earth [6]) and cerium in the ceria-based mixed oxide for soot oxidation.

Surface active species (SAS) such as active oxygen species (AOS) is always raised to explain the acceleration of soot oxidation over ceria-based catalysts [1,7]. Till now, broad studies [8–10] have been conducted to help to correlate AOS with catalyst activity. AOS also affects nitrate storage capacity for simultaneous deSoot and deNOx [3]. Similar to AOS, other features or factors related to activity, including surface oxygen complexes (SOC) [5,6,11–14], redox couple [1–3,15–25]/cycle [20,23,25–27], and surface oxygen vacancies [1,6,8,10,13,15–17,19–25,28–41]/deficiencies [2,24,42], are raised frequently to explore the determined factors for catalytic oxidation of soot.

In spite of the more and more interest drawn on ceria-based catalysts for soot oxidation, literatures on the selection of synthesis methods determining the physicochemical features or factors related to activity remain quite limited. Many problems are left open for exploration. In particular, soot oxidation involves solid–solid heterogeneous catalysis, which requires a particular morphology of the catalytic layer, suitable both for optimizing the contact conditions between catalyst and soot, and for increasing SAS.

In our previous work, 0.05% Cu (to Ce, atom ratio) doping in CeO<sub>2</sub>, prepared using citrate acid complex-combustion synthesis (CA), exhibits the highest activity in all CuO doped ceria samples with the Cu/Ce ratios of 0:1, 0.05:0.95, 0.2:0.8, 0.4:0.6, 0.6:0.4, 0.8:0.2 and 1:0. Therefore, this work concentrates on the correlation of catalytic activity and the physicochemical features of Cu<sub>0.05</sub>Ce<sub>0.95</sub> synthesized with two methods, coprecipitation (CP) and CA. The properties and performance of catalysts with/without the presence of SO<sub>2</sub> in TPO reaction atmosphere is studied. XRD, BET, TPD, TPR, and XPS together are applied to investigate the so-called redox mechanism associated with redox couple and oxygen vacancies (oxygen spillover effect). A variety of oxygen vacancies related to the formation of solid solution are discussed, as these vacancies could affect the SAS such as AOS with redox properties thus determining the activity.

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## 2. Experimental

### 2.1. Catalyst preparation

**Coprecipitation:** This method was described in detail elsewhere [43], and  $\text{CeO}_2$  is prepared for contrast test using the same procedure as that of CuO doped  $\text{CeO}_2$ , with only  $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  as nitrate precursor. The final catalysts are denoted as  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  and  $\text{CeO}_2\text{-CP}$  [16], respectively.

**Citrate acid complex-combustion synthesis:**  $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ , and  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  are used as precursors, with the Cu/Ce molar ratio of 0.05:0.95 and 0:1, respectively [44]. Synthesis is controlled at  $70^\circ\text{C}$ , citrate acid is dropped until pH reaches 1.0. Temperature increases to  $100^\circ\text{C}$ , paste is formed and temperature arrives at  $150^\circ\text{C}$  until the combustion is over and powder is formed, then it is ground, baked at  $100^\circ\text{C}$  for 2 h, conveyed to a muffle and calcined at  $550^\circ\text{C}$  for 5 h. The final catalysts are marked as  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  and  $\text{CeO}_2\text{-CA}$ , respectively.

### 2.2. Catalyst activity test

Temperature programmed oxidation (TPO) is performed using Printex®U soot (Degussa, Germany), with particle size of 25 nm, volatiles content of 5% at  $950^\circ\text{C}$ , and ash content less than 0.02% (wt.%). Reactant gases containing 5%  $\text{O}_2$ , 0–500 ppm  $\text{SO}_2$ , and He (balance), are passed through a mixture of 270 mg catalyst and 30 mg soot (loose contact), enclosed in a quartz tube ( $\varnothing 12$  mm) and sandwiched between two quartz wool layers at  $100\text{ ml min}^{-1}$  ( $\text{GHSV} \approx 200,000\text{ ml h}^{-1}\text{ gcat}^{-1}$ ). The reactor temperature is raised from  $150^\circ\text{C}$  to  $630^\circ\text{C}$  at  $3^\circ\text{C min}^{-1}$ . The outlet  $\text{CO}_2$  is continuously monitored using a KC GC-900A (China) equipped with TCD and TDX-01. The catalytic activity is assessed using the temperatures, i.e.  $T_i$ ,  $T_m$  and  $T_c$ , referring to start-up temperature ( $\text{CO}_2$  begins to be detected) [10,43], temperature at the maximum oxidation rate [3,10,43], and complete combustion temperature [10,43] in a TPO curve, respectively.

### 2.3. Catalyst characterization

XRD spectra are obtained using a Pgeneral-XD-3 instrument (China) [43]. Catalysts are analyzed with monochromator using Cu  $K\alpha$  radiation ( $\lambda = 0.15418\text{ nm}$ , Ni filter) at a scan rate of  $4^\circ/\text{min}$  from  $2\theta = 20\text{--}80^\circ$ , with  $\lambda = 0.1542\text{ nm}$ , voltage of 36 kV, and current of 20 mA.

The specific surface area (SSA) of catalysts (0.1–0.3 g) is determined with BET method using an ASAP 2020M Micropore System (Micromeritics, USA) [43] with the experimental error of  $0.0005\text{ m}^2\text{ g}^{-1}$ . The pretreatment with vacuum is controlled at  $300^\circ\text{C}$  for 2 h, and then nitrogen adsorption is performed at  $-196^\circ\text{C}$ .

$\text{H}_2$ -TPR experiments (10%  $\text{H}_2$  in  $\text{N}_2$ ) [43] are carried out within the range of  $50\text{--}800^\circ\text{C}$  (heating rate =  $10^\circ\text{C min}^{-1}$ ), with the flow rate of carrier gas of  $60\text{ ml min}^{-1}$ , using 50 mg of catalyst installed in a tubular quartz reactor ( $\varnothing 10$  mm) and multi-functional adsorption meter, coupled to a TCD detector for analyzing the  $\text{H}_2$  consumption. Before the test, catalysts are preheated at  $300^\circ\text{C}$  for 15 min, purged with He for 0.5 h till  $50^\circ\text{C}$ .

$\text{O}_2$ -TPD is finished with the same apparatus for  $\text{H}_2$ -TPR, with the oxidation conditions as follows: (1) carrier gas: He; (2) temperature: samples are preheated at  $400^\circ\text{C}$  for 15 min firstly, then He purging is carried out for 1 h, temperature falls down to  $50^\circ\text{C}$ , and  $\text{O}_2$  purging is performed till  $450^\circ\text{C}$ , temperature falls down again to  $80^\circ\text{C}$  and is kept for 10 min, atmosphere is switched to He purging for 10 min, finally temperature rises from  $50^\circ\text{C}$  to  $800^\circ\text{C}$  with  $10^\circ\text{C min}^{-1}$ ; (3) catalyst: 50 mg; (4) flow rate:  $20\text{ ml min}^{-1}$ ; (5) detector: TCD for oxygen variation after desorption.

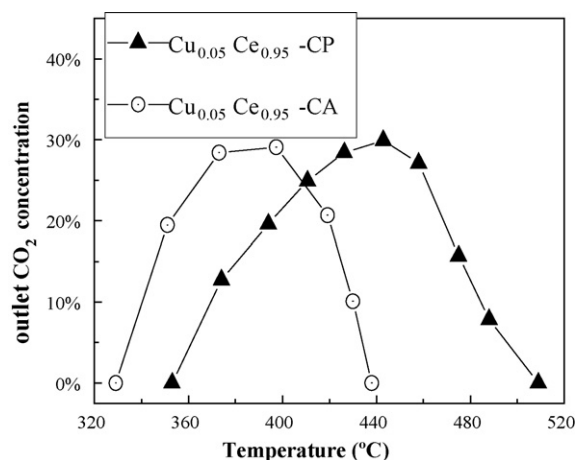


Fig. 1. TPO profiles for soot oxidation on  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  and  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$ .

FTIR spectra is recorded with a BrukerVector33 (Germany) and analyzed with an OPUS software [44]. After the pretreatment of desiccation for dehydration, samples are prepared in the form of pressed wafers using KBr dilution technique (ca. 1 wt.% sample in KBr). All spectra involved the accumulation of 80 scans at  $0.3\text{ cm}^{-1}$  resolution, and bands of  $4000\text{--}200\text{ cm}^{-1}$ .

The elements and their valences are detected with XPS using VG Multilab 2000 spectrometer (Germany) equipped with a hemispherical electron analyzer and Mg  $K\alpha$  radiation source ( $h\nu = 1253.6\text{ eV}$ ) [44]. All binding energies are referenced to the C 1s line at  $284.6\text{ eV}$ , which provided an accuracy of  $\pm 0.48\text{ eV}$  within full scanning of  $0\text{--}1000\text{ eV}$ . A XPS Peak 4.1 software is used for fitting.

## 3. Results and discussion

### 3.1. Activity of catalysts with/without $\text{SO}_2$ presence

Fig. 1 shows the outlet  $\text{CO}_2$  concentrations in TPO for soot oxidation on  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  and  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$ , respectively. According to the oxidation temperatures, the activity of the former ( $T_i = 329^\circ\text{C}$  and  $T_c = 438^\circ\text{C}$ ) is better than that of the latter ( $T_i = 353^\circ\text{C}$  and  $T_c = 509^\circ\text{C}$ ). Fig. 2 reveals the effect of  $\text{SO}_2$  concentration on soot oxidation over  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$ . 0.02%  $\text{SO}_2$  increases the catalyst activity for soot oxidation, however,  $>0.02\%$   $\text{SO}_2$  suppresses the activity.

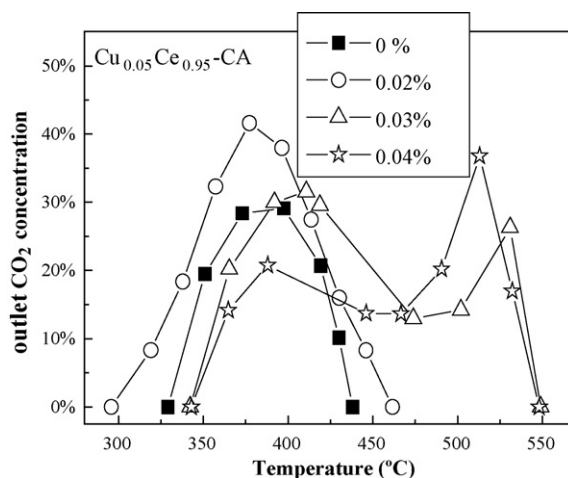
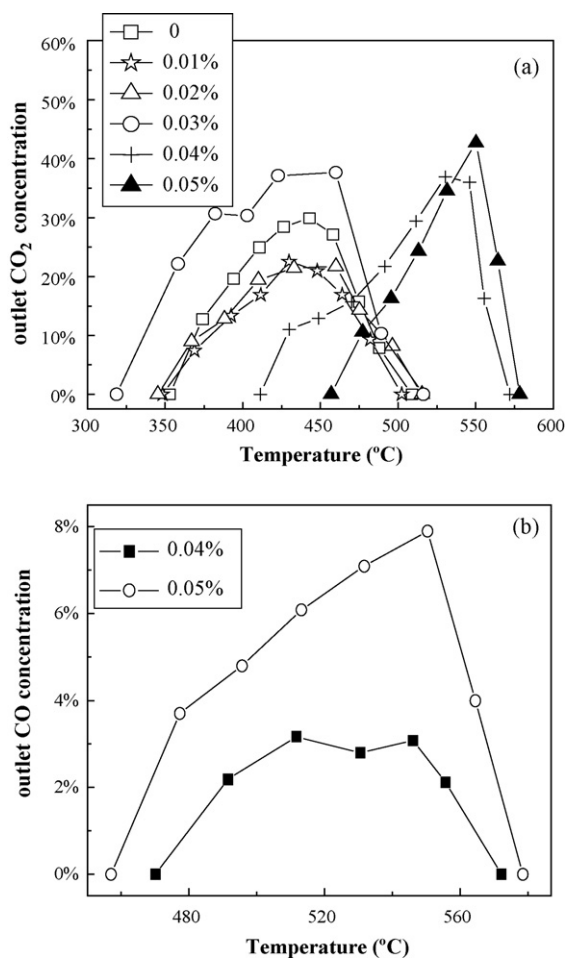


Fig. 2. TPO profiles for soot oxidation on  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  with/without  $\text{SO}_2$ .



**Fig. 3.** Outlet CO<sub>2</sub> (a) and CO (b) for soot oxidation on Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP with/without SO<sub>2</sub> in TPO.

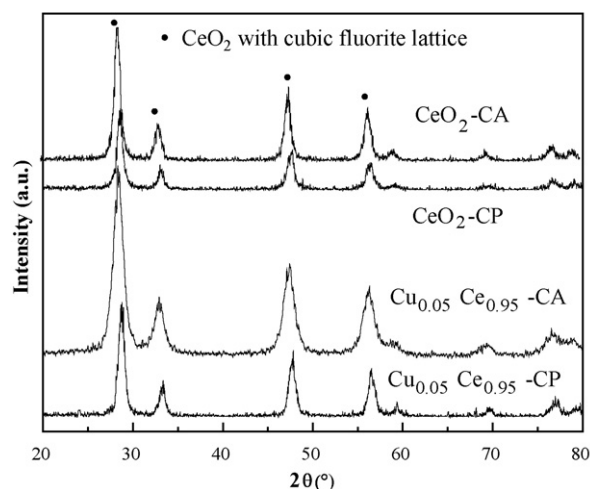
Fig. 3 exhibits outlet CO<sub>2</sub> (a) and CO (b) in soot oxidation over Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP affected by SO<sub>2</sub> concentration. 0.03% SO<sub>2</sub> in TPO atmosphere is a special turning point for catalyst activity change. <0.03% and >0.03% SO<sub>2</sub> both decrease the activity. And CO increases with SO<sub>2</sub> increment from 0.04% to 0.05%.

### 3.2. Characterization

#### 3.2.1. Structure and surface properties of catalysts

Fig. 4 shows XRD spectrum of CeO<sub>2</sub> and doped CeO<sub>2</sub> synthesized with two methods, and SSA (*S*<sub>BET</sub>) and cell parameter are listed in Table 1 (rounded off to the nearest tenth). Fig. 4 reveals that CeO<sub>2</sub> peaks of the cubic fluorite lattice [16,29,31] are detected both in CeO<sub>2</sub> and Cu<sub>0.05</sub>Ce<sub>0.95</sub> prepared with two routes. However, no CuO peaks are found either in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA or in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP. It should be noted that doping causes peaks broadening (Fig. 4) and a slight shift to lesser angle (Table 1). CuO dopant via CA route causes mild increases of SSA from 44.8 m<sup>2</sup> g<sup>-1</sup> to 51.6 m<sup>2</sup> g<sup>-1</sup>, accompanied by the notable decrease of cell parameter from 25.0 nm to 13.3 nm. However, the introduction of CuO via CP route decreases SSA of ceria slightly, coupled with the mild increase of cell parameter.

The absence of CuO or Cu<sub>2</sub>O in XRD patterns for copper-doped ceria, is possibly due to low copper loading [45], or suggests the coexistence of highly dispersed copper oxide on the ceria surface and Cu–Ce solid solution in the subsurface region [1,16,31]. The broadening of ceria peaks and a slight shift for ceria in doped samples, especially for ceria in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, indicate the dissolution of the modifiers in the cubic fluorite lattice [31]. This dissolution



**Fig. 4.** XRD patterns of CeO<sub>2</sub> and Cu<sub>0.05</sub>Ce<sub>0.95</sub> catalysts prepared with two routes.

causes the formation of CuO–CeO<sub>2</sub> solid solution. When compared to CP method, the CA route accelerates more dissolution effect and more solid solution generation. An additional evidence for solid solution formation is the opposite change trend of SSA and cell parameter, as shown in Table 1. It must be pointed out the CA method results in SSA increase with the crystal contraction, similar observation was available elsewhere [31]. However the CP route leads to the different effect, i.e. dopants favor the formation of bigger CeO<sub>2</sub> particles during coprecipitation, opposite to the observation by Tang et al. [16]. These need more exploration in details to reveal the crystal growth depending on coprecipitation method.

Anyway, reorganization of ceria lattice occurs in copper-doped ceria obtained from these two routes. Therefore, it is proposed that copper (Cu<sup>2+</sup> with ionic radius of 0.065 nm [31]) atom could enter CeO<sub>2</sub> crystal cell (Ce<sup>4+</sup> with ionic radius of 0.097 nm [31]), thus oxygen vacancies are formed, then CeO<sub>2</sub> crystal cell is expanded or contracted, and Cu<sub>y</sub><sup>2+</sup>Ce<sub>1-y</sub><sup>4+</sup>O<sub>2-y</sub><sup>2-</sup>□<sub>y</sub> solid solution is created. The presence of this solid solution evidences the strong interaction between copper and cerium. It could also determine some key factors for soot oxidation, such as OSC (oxygen storage capacity) [1,2]. The different OSC and related features of ceria-based oxides acquired from these two different preparation methods are detected and discussed as follows.

#### 3.2.2. Reducibility of catalysts in H<sub>2</sub>-TPR

Fig. 5 reveals the profiles of H<sub>2</sub>-TPR in the low-temperature region over CeO<sub>2</sub> (a) and Cu<sub>0.05</sub>Ce<sub>0.95</sub> (b) with two preparation methods, respectively. A reduction peak (major) around 505 °C with a shoulder peak at about 425 °C is observed for TPR over CeO<sub>2</sub>-CA or CeO<sub>2</sub>-CP. A dominant reduction peak at 202 °C is accompanied by a very weak reduction peak at 170 °C in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, these peaks are due to readily oxidized surface oxygen species [2]. And two reduction peaks at 288 °C (major) and 197 °C (minor) are found in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP.

These above reduction peaks at low-temperature region (<800 °C) are due to reduction in the surface/interface region [2,31]. Based on the TPR and XRD results, more oxygen vacancies are proposed to be formed in an oxide solid solution with ceria in the doped samples. In the case of Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, the weak reduction peak at 170 °C could be attributed to the reduction of adsorbed oxygen, and the reduction peak at 202 °C could be assigned to the reduction of CuO and partly to CeO<sub>2</sub>. For Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, a peak at 288 °C (major) followed by a signal at 197 °C (minor) could be due to the reduction of the CuO dispersed on the superficial CeO<sub>2</sub>.

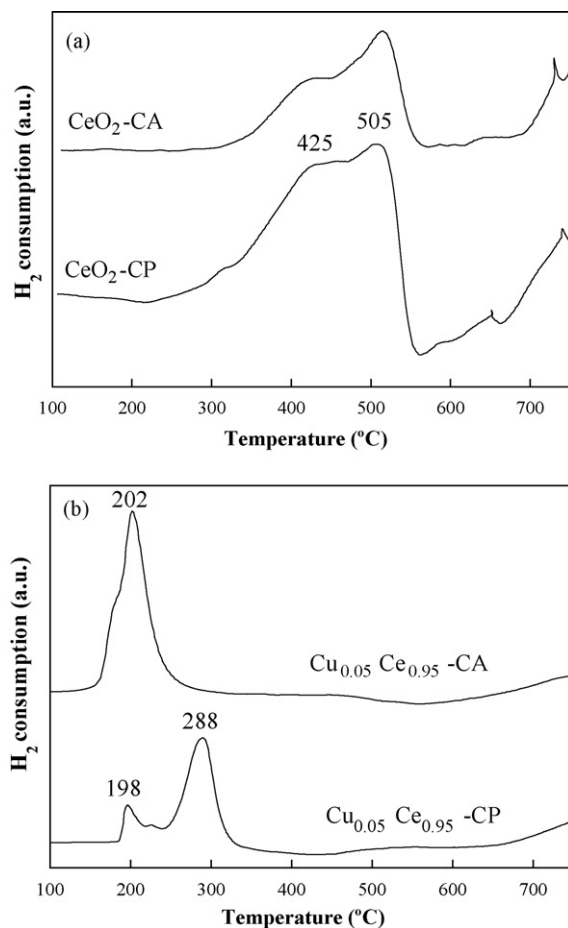


Fig. 5. H<sub>2</sub>-TPR profiles of CeO<sub>2</sub> (a) and Cu<sub>0.05</sub>Ce<sub>0.95</sub> (b) prepared using two routes.

The total hydrogen consumption (THC, cm<sup>3</sup> g<sup>-1</sup>) acquired from the integrated area is twice as much as the oxygen storage capacity (OSC, cm<sup>3</sup> g<sup>-1</sup>) of catalyst [29]. According to calculation and integration, the ratio of THC for Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA to Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP is 1.51. This suggests that the CA method favors higher OSC of Cu<sub>0.05</sub>Ce<sub>0.95</sub> than CP route.

Combining the above analysis for peak positions and THC, a remarkable advantage of the reducibility and OSC for Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA compared to Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, is discerned. This evidences the difference of physicochemical properties caused by preparation methods, determining different catalytic activities. This difference agrees well with TPO test in this study.

### 3.2.3. Oxygen species of catalysts in O<sub>2</sub>-TPD

Fig. 6 shows the O<sub>2</sub>-TPD results for CeO<sub>2</sub> and Cu<sub>0.05</sub>Ce<sub>0.95</sub> prepared using two methods. Peaks appear below 300 °C for all catalysts, are assigned as  $\alpha$  oxygen species (O<sub>2</sub><sup>-</sup>) [7,46], formed by adsorbing O<sub>2</sub> at anion vacancy via reactions [7]. Peaks at 500–600 °C over CeO<sub>2</sub>-CP, Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA and Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, could be attributed to  $\beta$  oxygen species (O<sup>-</sup>). The latter is respon-

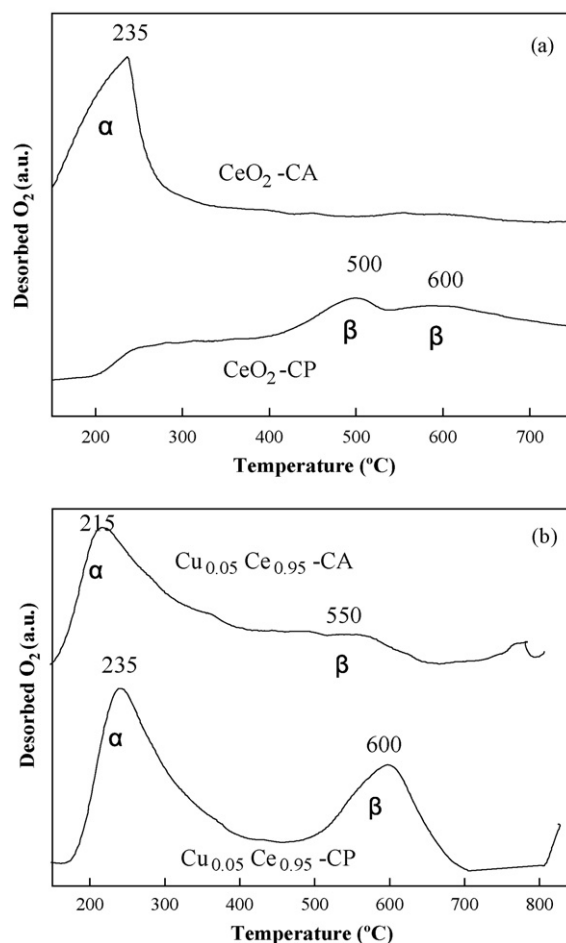


Fig. 6. O<sub>2</sub>-TPD for CeO<sub>2</sub> (a) and Cu<sub>0.05</sub>Ce<sub>0.95</sub> (b) prepared using two methods.

sible for the catalytic activity for soot oxidation [46], for it can lead to the reduction of Mn<sup>4+</sup> → Mn<sup>3+</sup> and anion vacancy generation [7]. A peak at 215 °C with a tailing peak at 550 °C in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, with a shift to lower temperature range. These mixed peaks actually represent abundant active oxygen species due to oxygen vacancies correlated to superior activity for soot oxidation. In other source [10,14], oxygen species desorbed in a temperature range of 300–600 °C is wholly categorized as *Alpha Oxygen*, which is also related to surface oxygen vacancies. Oxygen vacancies mean the possibility of active oxygen species generation [11]. Oxygen vacancy always increases with the incorporation effect such as Cu<sup>2+</sup> ion substituting Ce<sup>4+</sup> site [29], La-doping in CeO<sub>2</sub> [47], and it usually promotes the oscillation of Ce<sup>4+</sup> ↔ Ce<sup>3+</sup> [9,37,39]. Consequently, the superior redox properties of Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA are ensured. This is another additional evidence for that the CA method facilitates higher OSC of Cu<sub>0.05</sub>Ce<sub>0.95</sub> than CP route in this study, as found in H<sub>2</sub>-TPR.

Oxygen vacancies caused by the presence of highly dispersed and more easily reducible CuO species could be identified to accept

**Table 1**  
Physical parameters of (CuO-)CeO<sub>2</sub> catalysts prepared with two routes.

Catalyst	SSA (m <sup>2</sup> g <sup>-1</sup> )	d <sup>a</sup> (nm)	CeO <sub>2</sub> 2 $\theta$ (°)			
CeO <sub>2</sub> -CA	44.8	25.0	28.63	33.20	47.63	56.43
Cu <sub>0.05</sub> Ce <sub>0.95</sub> -CA	51.6	13.3	28.24	33.02	47.44	56.30
CeO <sub>2</sub> -CP	40.9	24.9	28.69	33.44	47.80	56.46
Cu <sub>0.05</sub> Ce <sub>0.95</sub> -CP	36.6	31.4	28.78	33.34	47.83	56.50

<sup>a</sup> Cell parameter, available according to Scherrer equation [2,6,14,31] (0 nm < d < 50 nm).



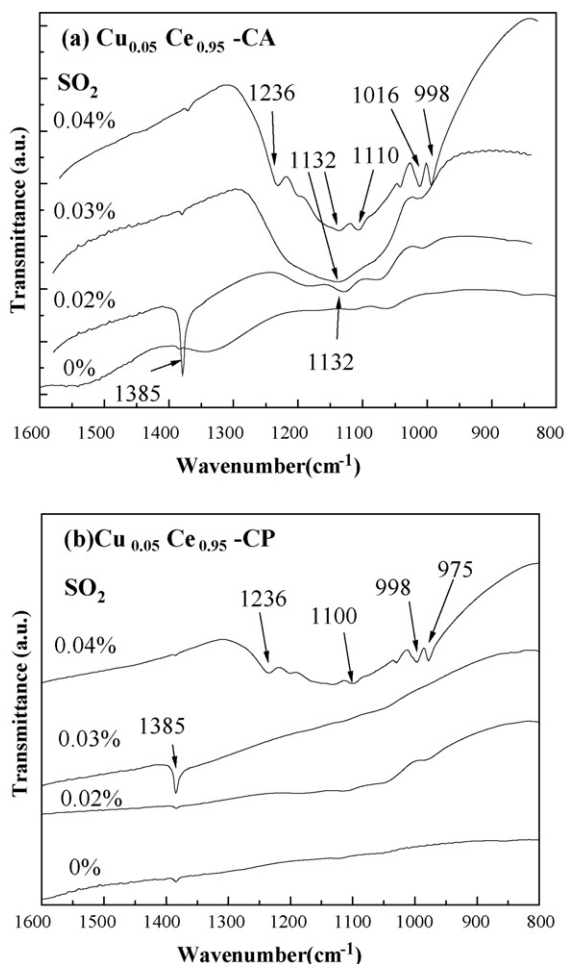


Fig. 7. FTIR spectra of  $\text{Cu}_{0.05}\text{Ce}_{0.95}$ -CA (a)/CP (b) with/without  $\text{SO}_2$  for soot oxidation.

oxygen from bulk or gaseous sources [9]. This additionally evidences the possible presence of CuO species lying closely to oxygen vacancies in CuO doped ceria in this work, as indicated from the XRD and BET results.

### 3.2.4. Surface species of catalysts discerned with FTIR and XPS

Fig. 7 shows FTIR spectra of  $\text{Cu}_{0.05}\text{Ce}_{0.95}$ -CA (a)/CP (b) catalysts with/without  $\text{SO}_2$  in soot oxidation. The band at  $\sim 1385\text{ cm}^{-1}$  for 0.03%  $\text{SO}_2$  (Fig. 7a, strong signal) and 0.02%  $\text{SO}_2$  (Fig. 7b, mild signal) could be assigned as anti-symmetric N–O stretching bands typical of free nitrate ions [27,48,49], it is possibly resulted from the incomplete decomposition of nitrates precursors. This suggests the presence of  $\text{Ce}^{4+}\text{–O–Cu}^{2+}$  on the solid solution surface, which act as active sites. Or it could be attributed to  $\text{CO}_3^{2-}$  [50] or  $\text{CO}_2$  [51], as the final product adsorbed on the solid solution surface. Or it is ascribed to the overlap of both of the two assignments. These suggest the possible drastic oxidation finishes with ample  $\text{CO}_2$  produced on  $\text{Ce}^{4+}\text{–O–Cu}^{2+}$  sites.

All assignments of FTIR bands are collected in Table 2. It is worthy noting that sulfate species are found in the case of  $\text{SO}_2$  concentration arrives at 0.04% both for CA and CP method, e.g. the feature between  $990\text{ cm}^{-1}$  and  $998\text{ cm}^{-1}$  is close to that expected for the symmetric stretch of the  $\text{SO}_2$  anion,  $990\text{ cm}^{-1}$  [52].

Fig. 8 illustrates the O 1s S 2p core level spectra for  $\text{Cu}_{0.05}\text{Ce}_{0.95}$ -CP after TPO with various  $\text{SO}_2$  concentrations. XPS spectra of a full scanning (not shown) reveals strong B.E. signals for Ce, S and O species, along with a very weak signal at  $933.1\text{ eV}$  for Cu  $2p_{3/2}$  representing  $\text{Cu}^{2+}$  and  $\text{Cu}^+$  [53]. S 2p core level spectra (not given)

Table 2

Assignments of species on  $\text{Cu}_{0.05}\text{Ce}_{0.95}$ -CA/CP in TPO under 0–500 ppm  $\text{SO}_2$ .

Wavenumber ( $\text{cm}^{-1}$ )	Species	Ref.
1385	$\text{NO}_3^-$ ( $\text{Ce}^{4+}\text{–O–Cu}^{2+}$ ) Carbonates ( $\text{CO}_3^{2-}$ ) $\text{CO}_2$	[26,47,48] [49] [50]
1016	$\text{CO}_2$ Amorphous CuO	[50] [50]
1236, 1110–1100	Sulfates	[26,49,51]
1132	Superoxide species ( $\text{O}_2^-$ )	[41]
998–990	$\text{SO}_2$	[51]

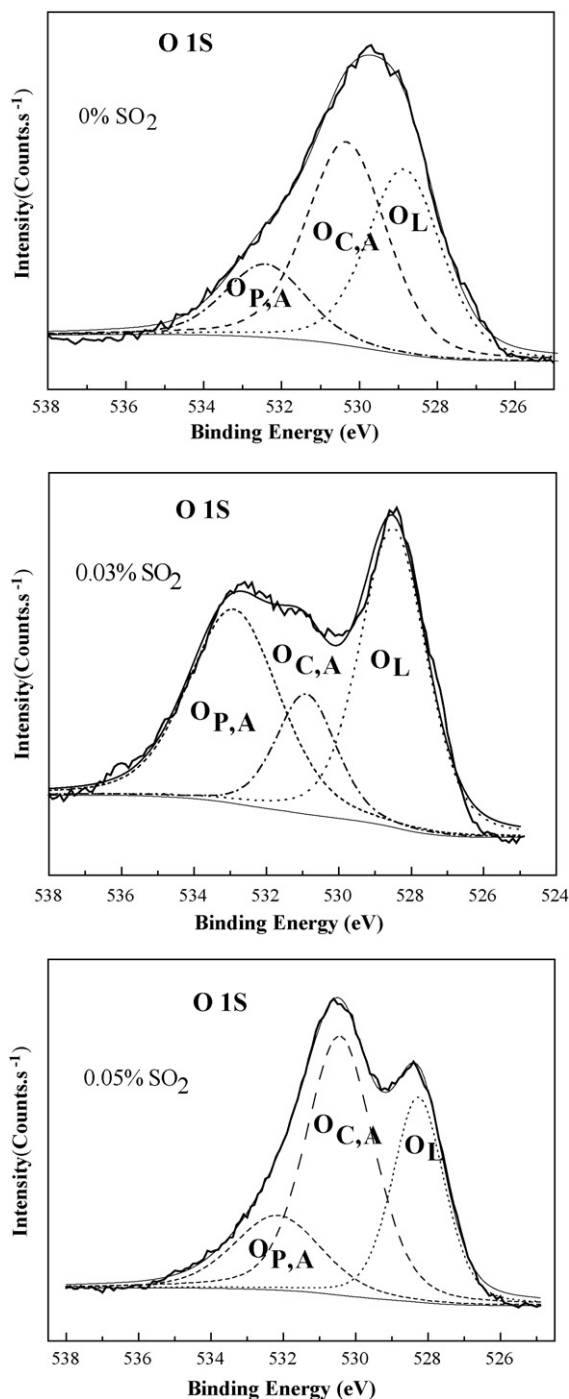


Fig. 8. XPS core level spectra for O 1s from  $\text{Cu}_{0.05}\text{Ce}_{0.95}$ -CP.

**Table 3**Amount of surface oxygen/ceria species from  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  after TPO with/without  $\text{SO}_2$ .

$\text{SO}_2$ % in TPO	Surface oxygen species (at.%)			Surface ceria species (at.%)		
	$\text{O}_2^-$	$\text{O}^-$	$\text{O}^{2-}$	$\text{Ce}^{4+}$	$\text{Ce}^{3+}$	$\text{Ce}^{4+}/\text{Ce}^{3+}$
0	38.15	45.37	16.48	62	38	1.63
0.03%	39.71	7.02	53.27	76	24	3.17
0.05%	30.61	43.32	26.07	58	42	1.38

shows the  $\text{SO}_3^{2-}$  presence in catalyst with 0.05%  $\text{SO}_2$  in TPO, however no detectable  $\text{SO}_4^{2-}$  or  $\text{SO}_2$  is found in catalyst with 0.03%  $\text{SO}_2$  in TPO.

The oxygen/ceria species amounts are calculated and listed in Table 3 based on Fig. 8 and core level spectra for Ce 3d (not shown). Table 3 shows that  $\text{SO}_2$  could decrease the amount of  $\text{O}^-$  ( $\text{O}_{\text{C,A}}$ , weakly chemisorbed/bound oxygen [10,46]), especially, 0.03%  $\text{SO}_2$  corresponds to a drastic drop of  $\text{O}^-$  to 7.02%, however,  $\text{O}^-$  rises up to 43.32% in the case of 0.05%  $\text{SO}_2$ .  $\text{O}^-$  is believed to be main active species for soot oxidation [7,41], thus consumed in this reaction. The amount of  $\text{O}^-$  varies due to  $\text{SO}_2$  feed, coupled by the opposite trend of variation of  $\text{O}^{2-}$  ( $\text{O}_{\text{L}}$ , lattice oxygen) amount. This implies  $\text{O}^{2-}$  plays a role as oxygen source for  $\text{O}^-$ , with the latter as a main active species for  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  towards soot oxidation in this study. These results are also consistent with the different activities for  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  in TPO under 0%, 0.03% and 0.05%  $\text{SO}_2$  (Fig. 3).

Additionally, 0.03%  $\text{SO}_2$  leads to the highest amount of superoxide ions ( $\text{O}_2^-$ ) when compared to the cases of 0%  $\text{SO}_2$  and 0.05%  $\text{SO}_2$ , besides a weak superiority of  $\text{O}_2^-$  content is found for the former compared to that of 0%  $\text{SO}_2$ . Anyway, superoxide ions ( $\text{O}_2^-$ ) ( $\text{O}_{\text{P,A}}$ , loosely bound oxygen such as adsorbed  $\text{O}_2$  [54,55]) are believed to act as more important active species facilitating oxygen transportation for soot oxidation elsewhere [39,41,56].

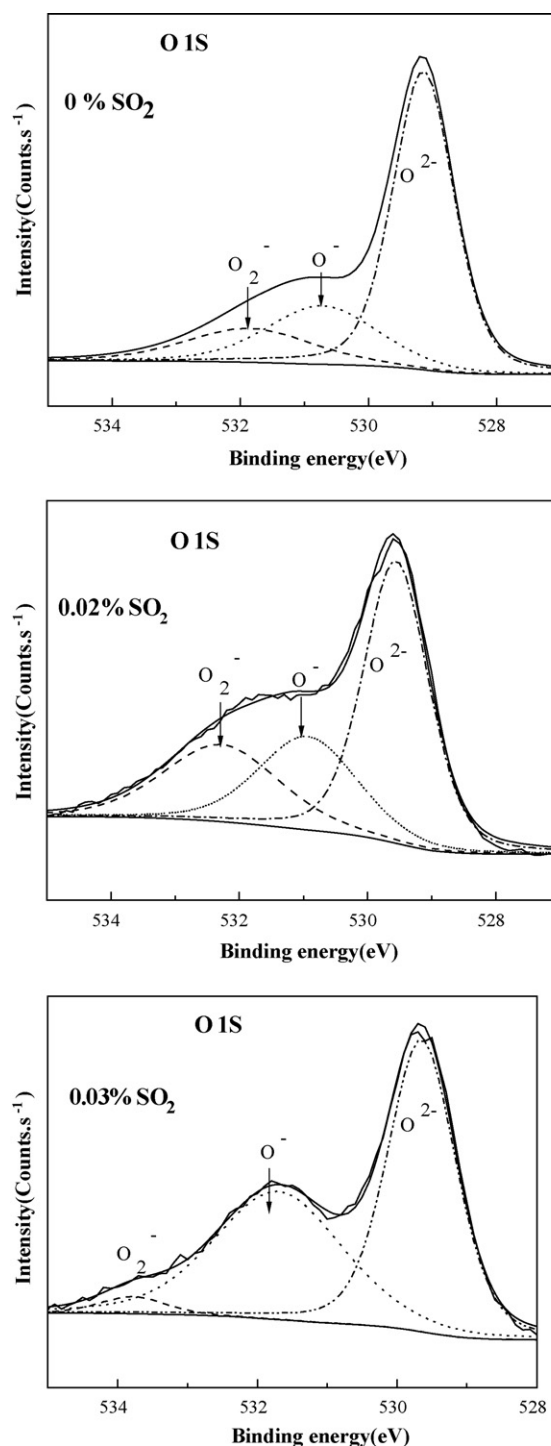
Another active species is the redox couple of  $\text{Ce}^{4+}/\text{Ce}^{3+}$ , as shown in Table 3.  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  after TPO under 0.03%  $\text{SO}_2$  exhibits the highest  $\text{Ce}^{4+}/\text{Ce}^{3+}$  ratio of 3.17, nearly twice as rich as the ratio of 1.63 in the case of  $\text{SO}_2$ -free atmosphere, and far more than that of 0.05%  $\text{SO}_2$ .  $\text{Ce}^{4+}/\text{Ce}^{3+}$  ratio usually represents the redox properties [15,17,39] for oxidation catalyst, in good agreement with the different activities for  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$  in TPO under 0%, 0.03% and 0.05%  $\text{SO}_2$  (Fig. 3).

Contrastively, the oxygen/ceria species amounts from  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  with/without various concentrations of  $\text{SO}_2$  in TPO atmosphere are calculated and listed in Table 4. The XPS core level spectra for O 1s are reported in Fig. 9. The XPS core level spectra for Cu 2p (not given) indicates notable signals within the range of 933.7–934.6 eV for Cu  $2p_{3/2}$  due to  $\text{Cu}^{2+}$  and Cu<sup>+</sup> when compared to the case of  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$ , and the B.E. shifts to higher region with  $\text{SO}_2$  increase in TPO, coupled by the B.E. at 953.2 eV for Cu  $2p_{1/2}$ , suggests the dominance of  $\text{Cu}^{2+}$  amount. The XPS core level spectra for S 2p (not given) illustrated that  $\text{SO}_4^{2-}$  and  $\text{SO}_3^{2-}$  exist in catalyst with  $\text{SO}_2$  presence in TPO atmosphere.

Similarly, 0.02%  $\text{SO}_2$  in TPO leads to a remarkable increase of superoxide ions ( $\text{O}_2^-$ ) when compared to the cases of 0%  $\text{SO}_2$  and 0.03%  $\text{SO}_2$ . The highest  $\text{Ce}^{4+}/\text{Ce}^{3+}$  ratio of 2.98 is found under

**Table 4**Amount of surface oxygen/ceria species from  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  after TPO with/without  $\text{SO}_2$ .

$\text{SO}_2$ % in TPO	Surface oxygen species (at.%)			Surface ceria species (at.%)		
	$\text{O}_2^-$	$\text{O}^-$	$\text{O}^{2-}$	$\text{Ce}^{4+}$	$\text{Ce}^{3+}$	$\text{Ce}^{4+}/\text{Ce}^{3+}$
0	11	28	61	69.1	30.9	2.24
0.02%	25	25	50	74.9	25.1	2.98
0.03%	3	44	53	66.8	33.2	2.01

**Fig. 9.** XPS core level spectra of O 1s from  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$ .

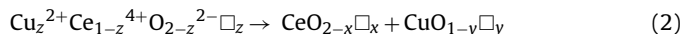
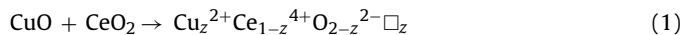
0.02%  $\text{SO}_2$  in TPO, nevertheless 0%  $\text{SO}_2$  and 0.03%  $\text{SO}_2$  result in the  $\text{Ce}^{4+}/\text{Ce}^{3+}$  ratio of 2.24 and 2.01, respectively. This corresponds to the effect of  $\text{SO}_2$  on different activities (Fig. 2). Contrastively, the  $\text{Ce}^{4+}/\text{Ce}^{3+}$  couple rather than the oxygen species ( $\text{O}_2^-$ ,  $\text{O}^-$  and  $\text{O}^{2-}$ ) representing that the redox properties for soot oxidation are more coincident and reliable both for  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CA}$  and  $\text{Cu}_{0.05}\text{Ce}_{0.95}\text{-CP}$ . The mechanism associated with oxygen species affecting redox properties of catalysts found in this study is still not clear due to the complexity of these species [57]. Although oxygen species is broadly believed to affect catalyzing soot oxidation [5,7,9,56].

### 3.3. Possible pathway proposal

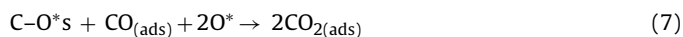
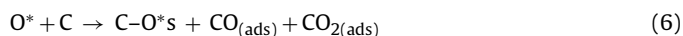
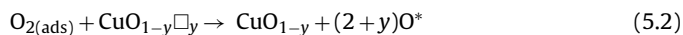
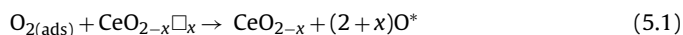
The activity evaluation describes Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA exhibits better activity than Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, furthermore, the former shows the complete oxidation of soot even under 0.04% SO<sub>2</sub>, although CO is proposed to be intermediate product in this oxidation process [5,57]. Due to the solid solution of Ce–O–Cu evidenced by XRD and BET, Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA favors larger SSA, smaller particles, and stronger interaction between copper and cerium, than Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP. This results in more oxygen vacancies supplying more OSC and better oxygen mobility, as observed in H<sub>2</sub>-TPR and O<sub>2</sub>-TPD. Also the more enrichment of Ce<sup>4+</sup>/Ce<sup>3+</sup> couple, acquired from the XPS results, is observed in Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, which couple actually accelerates catalyzing soot oxidation. Furthermore, all these above superiorities in physicochemical features of Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA could explain its greater activities in TPO than Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP. The mechanism associated with oxygen species, affecting redox properties of catalysts observed in this study, needs more exploration.

In this work, active sites are related to the surface species including oxygen species (O<sub>2</sub><sup>-</sup>/O<sup>-</sup>/O<sup>2-</sup>), highly dispersed Cu species, and Ce<sup>4+</sup>/Ce<sup>3+</sup> couple. The rich active species are due to the formation of Cu<sub>z</sub><sup>2+</sup>Ce<sub>1-z</sub><sup>4+</sup>O<sub>2-z</sub><sup>2-</sup>□<sub>z</sub>. If CO is necessary intermediate product in soot oxidation process [5,57], and this oxidation follows the mechanism correlated to redox cycle and oxygen spill over effect, the following steps can be hypothesized to describe the mechanism associated with oxygen vacancies for soot oxidation over Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA.

The oxygen involved in soot oxidation comes from two sources as follows [9,57]: the gaseous oxygen and the oxygen released from catalysts. In this work, Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA, ready for the soot oxidation, should be present as solid solution (Eq. (1)) thus creating excess oxygen vacancies (Eq. (2)), which is evidenced in XRD and BET. It could be described as the following reactions:



In TPO test, gaseous oxygen is absorbed on the catalyst surface (Eq. (3)) and the absorption oxygen is dissociated to a series of surface oxygen species O\* (O<sub>2</sub><sup>-</sup>, possibly along with O<sup>-</sup> and O<sup>2-</sup>) (Eq. (4)). Or the absorption oxygen enters into the bulk of catalyst to release plenty of surface oxygen species coupled by the formation of unsaturated oxides as CeO<sub>2-x</sub> (Eq. (5.1)) and CuO<sub>1-y</sub> (Eq. (5.2)). These O\*, from the gaseous oxygen and the oxygen released from catalysts, are transferred to the soot surface following the spill over effect, then attack the soot to form an oxygen-containing active intermediate (C–O\*s) [5,9,57], CO(ads) and CO<sub>2</sub>(ads) (Eq. (6)). The detail of C–O\*s is still not clear at present, but the presence of such an oxygen-containing reactive surface complex is confirmed on the char surface after reaction with gaseous oxygen. Interaction of the C–O\*s with CO(ads) (from Eq. (6)) and O\* results in the formation of CO<sub>2</sub>(ads) (Eq. (7)). The CO<sub>2</sub>(ads) (from Eq. (6) and (7)) is desorbed from the soot surface into the air (Eq. (8)). Finally, unsaturated oxides from CeO<sub>2-x</sub> (from Eq. (5.1)) and CuO<sub>1-y</sub> (from Eq. (5.2)) are oxidized by O\* to form CeO<sub>2-x</sub>□<sub>x</sub> (Eq. (9.1)) and CuO<sub>1-y</sub>□<sub>y</sub> (Eq. (9.2)).



## 4. Conclusions

M–Ce–O and CeO<sub>2</sub> prepared with CP and CA methods are compared both in activity and physicochemical features. It is found that the copper doping affects the physicochemical features and activities of ceria prepared with these two routes. Especially, the catalytic activity superiority or enhancement could be related to the Cu<sub>y</sub><sup>2+</sup>Ce<sub>1-y</sub><sup>4+</sup>O<sub>2-y</sub><sup>2-</sup>□<sub>y</sub> solid solution associated with oxygen vacancies. According to the comparison of copper doping effect for CP and CA methods, oxygen vacancy is found to determine the generation of Ce<sup>4+</sup>/Ce<sup>3+</sup> redox couples and active oxygen species, the amount of OSC, thus affecting the catalytic performance. Both for Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA and Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP after TPO in the presence of various concentrations of SO<sub>2</sub>, more Ce<sup>4+</sup>/Ce<sup>3+</sup> couples, and more active oxygen species are detected by XPS technique and FTIR responds to the better activity. When compared to Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CP, the better reducibility and greater OSC, and active oxygen species of Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA coincide with its better activity. A possible pathway of soot oxidation over Cu<sub>0.05</sub>Ce<sub>0.95</sub>-CA is proposed, based on the relationship of the performance and the physicochemical features of catalysts, which pathway follows the mechanism associated with redox couple and oxygen spill over effect.

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